№ AO 120 (Rev. 3/04)

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Commissioner of Trademarks P.O. Box 1451 Alexandria, VA 22313-1451 ATTN: TTAB

REPORT ON THE FILING OR DETERMINATION OF AN ACTION REGARDING A PATENT OR TRADEMARK

OOCKET NO.	DATE FILED	ict of New York on the following ■ Patents or Trademarks: U.S. DISTRICT COURT
11cv1 <u>3</u> 27	2/25/2011	500 Pearl Street New York, NY 10007
PLAINTIFF		DEFENDANT
Let's Gel, Inc.		Wenco, L.L.C.
PATENT OR	DATE OF PATENT	
TRADEMARK NO.	OR TRADEMARK	HOLDER OF PATENT OR TRADEMARK
16.851,141		See Enclosed
27.754.1a	7	
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In the a	bove—entitled case, the following	patent(s)/ trademark(s) have been included:
	INCLUDED BY	patent(s)/ trademark(s) have been included: nendment
DATE INCLUDED PATENT OR	INCLUDED BY And DATE OF PATENT	
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PATENT OR TRADEMARK NO. 1 2 3 4	INCLUDED BY DATE OF PATENT OR TRADEMARK	HOLDER OF PATENT OR TRADEMARK
PATENT OR TRADEMARK NO. 1 2 3 4	INCLUDED BY DATE OF PATENT OR TRADEMARK above—entitled case, the following	HOLDER OF PATENT OR TRADEMARK decision has been rendered or judgement issued:
PATENT OR TRADEMARK NO. 1 2 3 4 5	INCLUDED BY DATE OF PATENT OR TRADEMARK above—entitled case, the following	HOLDER OF PATENT OR TRADEMARK
PATENT OR TRADEMARK NO. 1 2 3 4 5	INCLUDED BY DATE OF PATENT OR TRADEMARK above—entitled case, the following	HOLDER OF PATENT OR TRADEMARK decision has been rendered or judgement issued:
PATENT OR TRADEMARK NO. 1 2 3 4 5	INCLUDED BY DATE OF PATENT OR TRADEMARK above—entitled case, the following	HOLDER OF PATENT OR TRADEMARK g decision has been rendered or judgement issued: 03-04-2011
PATENT OR TRADEMARK NO. 1 2 3 4 5 In the a	INCLUDED BY DATE OF PATENT OR TRADEMARK above—entitled case, the following	HOLDER OF PATENT OR TRADEMARK decision has been rendered or judgement issued: U.S. Petent & TMERC/TM Mail Rept Of
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US006851141B2

(12) United States Patent McMahan

(10) Patent No.:

US 6,851,141 B2

(45) Date of Patent:

Feb. 8, 2005

(54) ANTI-FATIGUE MAT

(76) Inventor: Robert L. McMahan, 1606 Buttercup Creek Blvd., Cedar Park, TX (US)

78613

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 10/447,048

(22) Filed: May 28, 2003

(65) Prior Publication Data

US 2004/0237194 A1 Dec. 2, 2004

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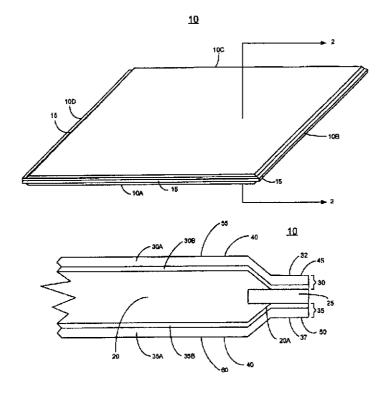
* cited by examiner

Primary Examiner—Teri Pham Luu (74) Attorney, Agent, or Firm—Mark P. Kahler

(57) ABSTRACT

A resilient mat is disclosed which provides cushioning and comfort to users standing thereon or otherwise contacting the mat. The mat includes a resilient gel inner layer surrounded by a support ring to which an upper cover member and a lower cover member are attached. The support ring exhibits stiffness greater than the stiffness of the upper and lower cover members so that adherence of the upper and lower cover members to the support ring is enhanced even after prolonged use. The upper and lower cover members can exhibit the same or different colors in particular embodiments. The upper and lower cover members also can exhibit anti-slip properties in selected embodiments.

25 Claims, 4 Drawing Sheets



US007754127B2

(12) United States Patent

McMahan

(10) Patent No.:

US 7,754,127 B2

(45) Date of Patent:

Jul. 13, 2010

(54)	METHOD FOR FABRICATING AN
	ANTI-FATIGUE MAT

(75) Inventor: Robert L. McMahan, Cedar Park, TX (US)

(73) Assignee: Let's Gel, Inc., Austin, TX (US)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 537 days.

(21) Appl. No.: 11/537,648

(22) Filed: Sep. 30, 2006

(65) Prior Publication Data

US 2008/0078028 A1 Apr. 3, 2008

(51) Int. Cl.

B32B 37/00 (2006.01) **B29C 65/00** (2006.01)

(52) **U.S. Cl.** **264/261**; 264/248; 264/299; 264/138; 156/292

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Primary Examiner—Christina Johnson
Assistant Examiner—Benjamin Schiffman
(74) Attorney, Agent, or Firm—Mark P Kahler

(57) ABSTRACT

A method and apparatus are disclosed for fabricating an antifatigue mat that employs a layer of resilient gel material. The method employs a frame assembly that receives a flexible sheet to form the base sheet of the mat. In one embodiment, the frame assembly includes a movable frame member having an angled aperture for controlling the geometry of the gel layer when heated gel is dispensed into the aperture. In one embodiment, the frame assembly receives another flexible sheet disposed on the gel layer to form the support sheet of the mat. In one embodiment, the frame assembly may further include a cooling channel for convective or liquid cooling of liquid gel dispensed into a gel receiving cavity formed by the aperture.

22 Claims, 25 Drawing Sheets

